

Manufactured by  
Prodotto daKilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>042.48130ZN</b>	<b>L.21/00322/17 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,8X13</b>		<b>ZINCATO BIANCO Cr.3</b>

**DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE**

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	9,14	9,50	9,31-9,36	10	0
HEAD THICKNESS	3 REF		3,10-3,14	10	0
HEAD ANGLE	80°	82°	80°03'-80°49'	10	0
RECESS WIDTH	5,40		5,01-5,13	10	0
RECESS DEPTH #2	2,59	3,10	2,59-2,79	10	0
MAJOR DIAMETER	4,62	4,80	4,57-4,64	10	0
MINOR DIAMETER	3,50		3,34-3,38	10	0
PITCH	1,60		1,60-1,62	10	0
THREAD ANGLE	60°		55°55'-57°02'	10	0
THREAD LENGTH	FULL THREAD		OK	10	0
DRILLING POINT DIAMETER	4,10 MAX		3,88-3,92	10	0
DRILLING POINT LENGTH #2	5,75 REF		4,20-4,35	10	0
TOTAL LENGTH	48,75	51,25	49,32-49,75	10	0
TORSION	143 KGF-CM MIN		250-255	10	0
DRILLING TIME	13,0 SEC MAX		4,2-6,2	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

**ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS**

COLATA N° KU692	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	80	12	2	2	2	1	3	1	35	2

**GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO**

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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**ADDITIONAL NOTES - NOTE AGGIUNTIVE**

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>